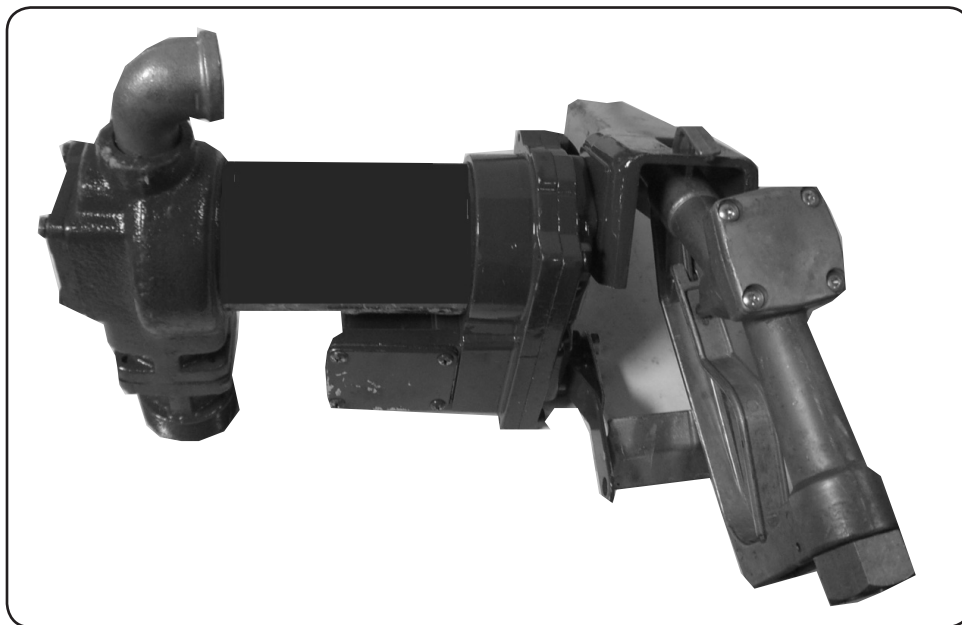


U.S. GENERAL[®]

FUEL TRANSFER PUMP 12VDC

Model 98135

SET UP AND OPERATING INSTRUCTIONS



Distributed exclusively by Harbor Freight Tools[®].

3491 Mission Oaks Blvd., Camarillo, CA 93011

Visit our website at: <http://www.harborfreight.com>



**Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.**

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For technical questions or replacement parts, please call 1-800-444-3353.

SAVE THIS MANUAL

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

IMPORTANT SAFETY INFORMATION

In this manual, on the labeling, and all other information provided with this product:



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.

CAUTION

CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.



WARNING! Read all instructions. Failure to follow all instructions listed below may result in fire, explosion and/or serious injury.

SAVE THESE INSTRUCTIONS

Installation safety

1. When connecting this Fuel Transfer Pump to a 12 Volt DC battery or power source, connect the negative wire, the positive wire and the ground wire. All three need to be connected securely before using this Pump.
2. Install the Fuel Pump according to the instructions in this manual. A risk of explosion may be created if some instructions are not followed.
3. This Fuel Transfer Pump has a built-in Check Valve Assembly (27) with pressure relief to prevent fluid thermal expansion from causing unsafe system pressure. DO NOT install additional check valves or foot valves during installation without proper relief valves built into them. Product damage may result.
4. Keep work area clean and well lit. Cluttered or dark areas invite accidents.

5. Use safety equipment. Wear ANSI-approved safety goggles, a dust mask/respirator (for fumes), and non-skid safety shoes during installation.
9. Place empty containers on flat level ground before filling.

General/Operation Safety

1. **DO NOT SMOKE** while using this Fuel Transfer Pump. **DO NOT** use this pump near pilot lights, open flame, or sparks.
2. Keep multiple class ABC fire extinguishers nearby.
3. **Before use, make sure to ground the Nozzle (54) to the neck of the tank/container being filled with fuel at all times. This will help prevent buildup of static electricity which can spark causing fire, and/or explosion and serious bodily injury or death.**
4. Keep children and bystanders away while installing, operating, or maintaining this Fuel Transfer Pump.
5. Stay alert, watch what you are doing and use common sense when operating. Do not use while you are tired or under the influence of drugs, alcohol or medication. *A moment of inattention while operating may result in serious personal injury.*
6. Do not leave this Fuel Transfer Pump unattended while it is operating. Do not lock the Fuel Nozzle in open position.
7. This Fuel Transfer Pump is not a toy. **DO NOT** allow children to operate it.
8. Do not wear clothing made from synthetic fibers. There is danger from static electricity build up causing sparks that could lead to fire or explosion.
10. Use this Fuel Transfer Pump outdoors only.
11. **DO NOT** pump from or into a vehicle that is running. Turn off engine of fueled vehicle (and fueling vehicle) before hooking up nozzle or starting to pump.
12. Follow all local and state laws governing use of Fuel Pumps.
13. This Fuel Transfer Pump should only be used for one fluid. This will ensure that different fluids will not contaminate one another and help to prevent unexpected reactions.
14. **WARNING:** This product contains or, when used, produces a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. (California Health & Safety Code § 25249.5, *et seq.*)
15. **WARNING:** The brass components of this product contain lead, a chemical known to the State of California to cause birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5, *et seq.*)
16. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this

product, but must be supplied by the operator.

Maintenance Safety

1. **Have your equipment serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the equipment is maintained.
2. Maintain labels and nameplates on the pump. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.



SAVE THESE INSTRUCTIONS.

SPECIFICATIONS

Application	Permanent Magnetic Motor pumps diesel, Kerosene, Light weight oils, water and anti-freeze*
Flow	Up to 10 Gallons Per Minute
Duty Cycle	Continuous
Voltage Required	12 VDC, 23.5 A
* Not for use with fluids that have a flashpoint below 100° F/38° C	

UNPACKING

When unpacking, check to make sure that the item is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at the number shown on the cover of this manual as soon as possible.

INITIAL SET UP INSTRUCTIONS



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

WARNING

TO PREVENT SERIOUS INJURY

FROM ACCIDENTAL OPERATION:

Turn the Power Switch of the pump to its “OFF” position and disconnect from power source before assembling or making any adjustments to the pump.

Note: For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram near the end of this manual.

Assembly

Note: Use a gasoline- and oil-proof pipe compound (not supplied) on all joints.

1. Thread male end of Steel Elbow (39) into the Pump Housing (1). Tighten securely at this point.
2. Thread end of Hose (55) into female end of Steel Elbow (39). DO NOT tighten securely.
3. Thread Nozzle (54) to Hose (55). DO NOT tighten securely.
4. After making sure connections will fit, remove parts attached in step two and three until after Fuel Transfer Pump has been installed on tank,

barrel, or drum. When installed, attach parts as in steps two and three.

5. Wrench tighten all connections.

Functions

1. **This Fuel Transfer Pump is compatible and may be used with the following fluids:** Diesel, Kerosene, light weight oils, water and anti-freeze. **This Pump IS NOT compatible with, and should NEVER be used to pump:** Acetone, Gasoline, Ammonia, Lacquer Thinner, Benzene, Bleach, Hydrochloric Acid, Ink or Toluene. **NOTE: No other fluids should be used, but the “incompatible” fluids listed above can be especially dangerous. Not for use with fluids that have a flashpoint below 100°F/38°C.**
2. Once used with a specific type of fluid, continue to use ONLY that fluid with this Pump (except for diesel flushing for storage). Using another fluid may lead to contamination or reaction between the fluids.

General Installation and Connection Instructions

1. Keep work area clean and well lit. *Cluttered or dark areas invite accidents.*
2. **Use safety equipment. Always wear ANSI-approved safety goggles. Safety equipment such as dust mask/respirator (for fumes), and non-skid safety shoes.**
3. This Fuel Transfer Pump has a built-in Check Valve Assembly (27) with pressure relief to prevent fluid thermal expansion from causing unsafe

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system pressure. **DO NOT install additional check valves or foot valves during installation without proper relief valves built into them.**

4. Systems should be set up requiring a minimum amount of suction lift. The maximum vertical distance from the surface of the fuel inside the tank to the inlet of the Pump is 9 feet for gas and 10 feet for diesel.
5. A water separator (not supplied) should be used if you are going to pump diesel fuel.
6. A filter (not supplied) should be used at Pump outlet to insure that no foreign material is transferred to fuel tanks.

Attaching Fuel Transfer Pump to Tank or Barrel

1. Tightly thread Suction Pipe (58) into the inlet flange (24) at the base of the Pump Housing (1). Thread the Suction Pipe Extension (59) to Suction Pipe (58).
2. Using a hack saw (not supplied), cut the Suction Pipe Extension (59) to a length within 3" of the bottom of the tank, barrel or drum. **DO NOT rest the Suction Pipe Extension (59) on the bottom.**
3. Screw the Inlet Flange (24) completely and securely into the tank, barrel or drum opening.
4. Install the Hose (55) and Nozzle (54) **See "Assembly Instructions" on page 6 of this manual.**
5. Connect the Cable (60) that extends from the Cable Connector (53).

Make sure to connect the Ground Wire (51).

6. The tank, barrel or drum should be securely anchored to prevent accidental movement or tipping.

Attaching Fuel Transfer Pump to a Vehicle

1. **DO NOT** attempt to connect and power this pump to thin wiring from cigarette lighter.
2. **NOTE: The Ground Wire (51) must always be independently connected to the frame or chassis of vehicle and/or container being fueled, or filled. For example, DO NOT connect green and black wires together. Unless the Fuel Transfer Pump and the fuel tank, barrel or drum are grounded to one another, sparking due to a static charge or wiring faults could possibly ignite fumes resulting in an explosion.**
3. If this Fuel Transfer Pump is to be powered from a vehicle power system, it is recommended that permanent wiring and connections be made to the vehicle power system and include a 30 amp, slow blow fuse.

Connecting Fuel Transfer Pump

1. Remove the Junction Box Cover (18) from the Motor Casing Assembly (6) and straighten wires to make the stripped wire ends accessible.
2. Screw the furnished Cable Connector (53) into the Conduit Opening of the Motor Casing Assembly (6).

3. Strip 6" of the outer insulation covering the Cable (60) being careful not to damage the wire insulation.
4. Pass the stripped end of the Cable (60) through the Cable Connector (53) until 2" of the unstripped wire is within the Motor Casing Assembly (6).
5. Strip 1/2" of the insulation from the ends of the Cable (60). Connect these wires to the matching colored Pump Wires using wire nuts (not supplied).
6. Fold all wires into the Motor Casing assembly (6) and replace the Junction Box Cover (18). Make sure all screws are seated so there is no space between the Junction Box Cover (18) and the Motor Casing Assembly (6).
7. Run the Cable (60) to the 12 Volt DC battery or similar power source. Support the Cable (60) as necessary and protect it from heat, sharp edges or any other obstacle that could damage it.
8. Strip the outer Cable (60) covering as necessary. Make a secure connection to the tank, barrel, drum or vehicle with the Ground Wire (51).
9. **NOTE: To determine if a vehicle system is negative (-) or positive (+), check the battery marking of the terminal that is wired to the vehicles frame or motor block. For vehicles with negative (-) ground, connect the negative (black) wire to the vehicle frame. For vehicles with positive (+) ground, connect the positive (red) wire to the vehicle frame.**
10. If attaching to a vehicle, attach one end of a 30 amp fuse holder to the end of the remaining wire. Connect the other end of the fuse holder to the ungrounded side of the power source. The battery terminal or the end of the battery cable is recommended.
11. Check all connections to make sure they are correct. Install the 30 amp fuse in the fuse holder.

OPERATION

⚠ WARNING This Fuel Transfer Pump must be set up according to all “Installation and Connection” information on pages 6 thru 8 of this manual.

To reduce build up of static electricity and possible fire and/or explosion, do not wear synthetic fibers while using this Fuel Transfer Pump.

1. Maintain nozzle contact with neck of container being filled to reduce static electricity buildup.
2. On initial start-up it may be necessary to hold the Nozzle (54) open a few seconds to allow pump to prime.
3. Remove Nozzle (54) from Pump and insert into neck of tank, barrel, drum or fuel cell.
4. Begin fueling by squeezing lever on nozzle (54).
5. **WARNING: The Pump Motor is equipped with thermal overload protection. If overheated, it will shut itself off without any damage to the electrical system. Be sure to turn off the Pump power if this occurs. As the Motor cools, it will start without warning if the power is left on.**

MAINTENANCE AND SERVICING



Procedures not specifically explained in this manual must be performed only by a qualified technician.

⚠️ WARNING

TO PREVENT SERIOUS INJURY

FROM ACCIDENTAL OPERATION:

Turn OFF the power to the Fuel Transfer Pump before any inspection or maintenance is performed.

TO PREVENT SERIOUS INJURY FROM PUMP FAILURE:


Do not use damaged equipment. If abnormal noise, vibration, or leakage occurs, have the problem corrected before further use.

4. To keep Fuel Transfer Pump running at its best, flush with diesel fuel if it is to be stored for long periods of time.
5. Remove and clean Screen (25) after every 20 hours of continuous operation. Cleaning frequency depends on the type and cleanliness of fluids being pumped.
6. For safety reasons, service and maintenance should be performed regularly by a qualified technician.

Cleaning, Maintenance, and Lubrication

1. **BEFORE EACH USE**, inspect the general condition of the Pump. Check for loose screws, loose or broken electrical wiring, and any other condition that may affect its safe operation.
2. Maintain labels and nameplates on the pump. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
3. **AFTER USE**, clean external surfaces of the Pump with clean cloth.

Troubleshooting

Problem	Possible Causes	Likely Solutions
Pump will not prime	<ol style="list-style-type: none"> 1. Suction Pipe (58) leak. 2. Bypass Valve (28) open. 3. Vanes (33) sticking. 4. Inlet Gasket (26) leakage. 5. Excessive Rotor (34) or Vane (33) wear. 6. Motor not operating. 7. Motor is running backwards. 	<ol style="list-style-type: none"> 1. Check for leaks in Suction Pipe (58). 2. Remove and inspect Bypass Valve (28). 3. Check Vanes (33) and slots for nicks, burrs, wear, and accumulation. 4. Check and tighten all covers and joints. 5. Check Rotor (34) and Vanes (33) for excessive wear or possible damage. 6. Motor Rotor (34) should turn clockwise at Pump end; if not, have it repaired by a qualified technician. 7. Check all wiring for correct polarity.
Pump hums but will not operate	<ol style="list-style-type: none"> 1. Dirt in Pump cavity. 2. Motor failure. 	<ol style="list-style-type: none"> 1. Clean out Pump cavity. 2. Motor bearing(s) (2) possibly frozen. Have Motor repaired by qualified technician.
Low Capacity	<ol style="list-style-type: none"> 1. Excessive dirt in Screen (25). 2. Suction Pipe (58) Problem. 3. Bypass Valve (28) sticking. 4. Vanes (33) sticking. 5. Excessive Rotor (34) or Vane (33) wear. 6. Hose (55) damage. 	<ol style="list-style-type: none"> 1. Remove and clean Screen (25). 2. Check Suction Pipe (58) for leaks or restrictions. 3. Remove and inspect Bypass Valve (28) 4. Check Vanes (33) and slots for wear or deposits. 5. Check Rotor (34 and Vanes (33) for excessive wear or damage. 6. Replace Hose (55) (DO NOT REPAIR)
Pump runs slowly	<ol style="list-style-type: none"> 1. Incorrect voltage. 2. Vanes (33) sticking. 3. Wiring problem. 4. Motor Casting Assembly (6) out of line. 5. Brush problem. 6. Motor problem. 7. Motor failure. 	<ol style="list-style-type: none"> 1. Check incoming line voltage. 2. Check Vanes (33) and slots for wear. 3. Check for loose or broken wiring and replace if damage is found. 4. Motor frame must be installed with punch mark in line with notch in Motor Casting Assembly (6). 5. Check Brushes for excessive wear and adequate spring tension. Have repaired or replaced by qualified technician. 6. Inspect armature and commutator and repair or replace if necessary. Have work done by a qualified technician. 7. Motor bearing(s) (2) failing. Have repaired by qualified technician.
<div style="display: flex; align-items: center;">  <p>Follow all safety precautions whenever diagnosing or servicing the pump. Disconnect power supply before service by qualified technician only.</p> </div>		

Troubleshooting

Problem	Possible Causes	Likely Solutions
Motor Stalls	<ol style="list-style-type: none"> 1. Bypass Valve (28) sticking 2. Low voltage. 3. Excessive Rotor (34) or Vane (33) wear. 	<ol style="list-style-type: none"> 1. Remove and inspect Bypass Valve (28). 2. Check incoming line voltage. 3. Inspect Rotor (34) and Vanes (33) for excessive wear or damage and if necessary, have replaced or repaired by qualified technician.
Motor overheats	<ol style="list-style-type: none"> 1. Pumping high viscosity fluids. 2. Clogged Screen (25). 3. Restricted Suction Pipe (58), or Suction Pipe Extension (59). 4. Damaged, or worn Armature (3). 5. Motor failure. 	<ol style="list-style-type: none"> 1. Pump may need to rest 5 minutes after every 5 minutes of pumping. 2. Remove and clean Screen (25). 3. Remove and clean Suction Pipe (58) and/or Suction Pipe Extension (59). 4. Replace Armature (3). 5. Have Motor repaired by a qualified technician.
Motor will not turn on	<ol style="list-style-type: none"> 1. No Power. 2. Switch failure. 3. Motor failure. 4. Thermal Protector (8) or fuse failure. 	<ol style="list-style-type: none"> 1. Check incoming power source. 2. Check Line Switch (17). 3. Have repaired by qualified technician. 4. Check Thermal Protector (8) and fuse and replace if needed with identical part by qualified technician.
Fluid leakage	<ol style="list-style-type: none"> 1. Bad O-Ring or Gasket. 2. Dirty shaft seal. 3. Bad shaft seal. 4. Incompatible fluid. 	<ol style="list-style-type: none"> 1. Check all O-Rings and Gaskets. (See Parts List on page 12 of this manual.) 2. Clean seal and seal cavity. 3. Replace seal with identical part. 4. Refer to "Specification Chart" on page 3 of this manual.
<p>Follow all safety precautions whenever diagnosing or servicing the pump. Disconnect power supply before service by qualified technician only.</p>		

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

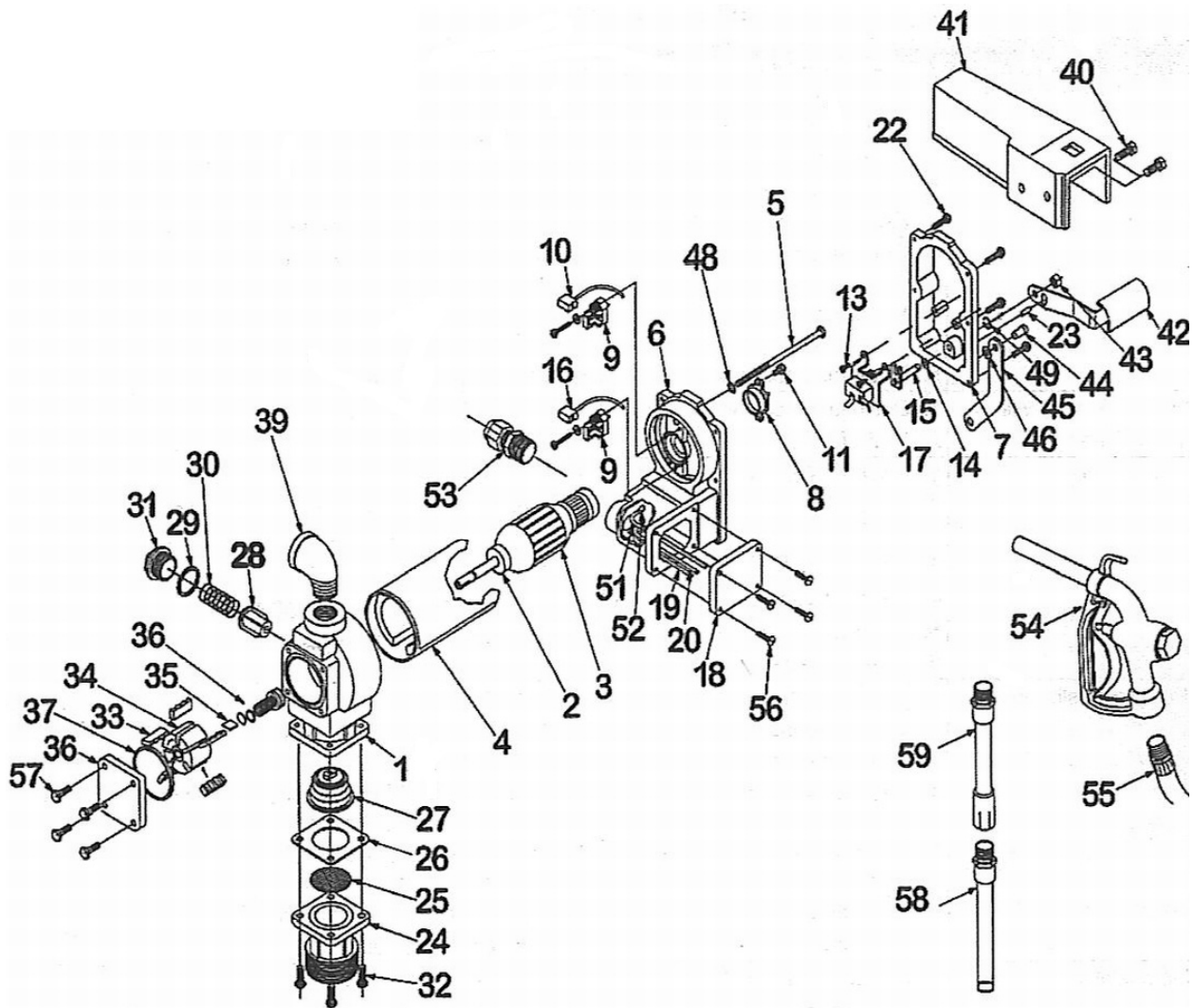
PARTS LIST

Part	Description	Q'ty
1	Pump Housing	1
2	Ball Bearing	2
3	Armature Assembly	1
4	Motor Frame/Magnet Assembly	1
5	1/4-20 X 5" Thru-Bolt	2
6	Motor Casting Assembly	1
7	Switch Plate with Bushing	1
8	Thermal Protector	1
9	Brush Holder Assembly	2
10	Negative Brush Assembly	1
11	#8-32 X 1/2" Star Screw	1
13	#8-32 X 3/8" Star Screw	2
14	5/16" Spring Washer	1
15	Switch Shaft Assembly	1
16	Positive Brush Assembly	1
17	Line Switch	1
18	Junction Box Cover	1
19	Negative Wire Lead	1
20	Positive Wire Lead	1
22	10-24 X 3/4" Star Screw	6
23	5/32 X 1/2" Pin	1
24	Inlet Flange	1
25	Screen	1
26	Inlet Gasket	1
27	Check Valve Assembly	1
28	Bypass Valve	1
29	Bypass Valve Gasket	1
30	Bypass Spring	1

PARTS LIST

Part	Description	Q'ty
31	Bypass Cap	1
32	1/4-20 X 3/4" HHCS	4
33	Vane(s)	5
34	Rotor	1
35	Rotor Key	1
36	Rotor Cover	1
37	Rotor Cover Gasket	1
38	Seal Assembly	1
39	Steel Elbow	1
40	5/16-18 X 3/4" HHCS	2
41	Nozzle Cover	1
42	Switch Lever	1
43	5/15 X 18 Locknut	1
44	#14 X 5/8" Driver Screw	1
45	Locking Link	1
46	1/4" Spring Washer	2
49	5/16" Retaining Ring	1
51	Ground Wire (Green/White)	1
52	#8-32 X 3/8" Ground Screw	1
53	Cable Connector	1
54	Nozzle	1
55	Hose	1
56	10-24 X .50 Star Screw	4
57	1/4-20 X .5 HHCS	4
58	Suction Pipe	1
59	Suction Pipe Extension	2
60	Cable (not shown)	1

ASSEMBLY DIAGRAM



Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

LIMITED 1 YEAR / 90 DAY WARRANTY

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that for a period of one year from date of purchase that the tank is free of defects in materials and workmanship (90 days if used by a professional contractor or if used as rental equipment). Harbor Freight Tools also warrants to the original purchaser, for a period of ninety days from date of purchase, that all other parts and components of the product are free from defects in materials and workmanship. This warranty does not apply to damage due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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